

Improved stope design guidelines based on Stability Graph Method for Swedish underground mines (ISDG)

Project leader
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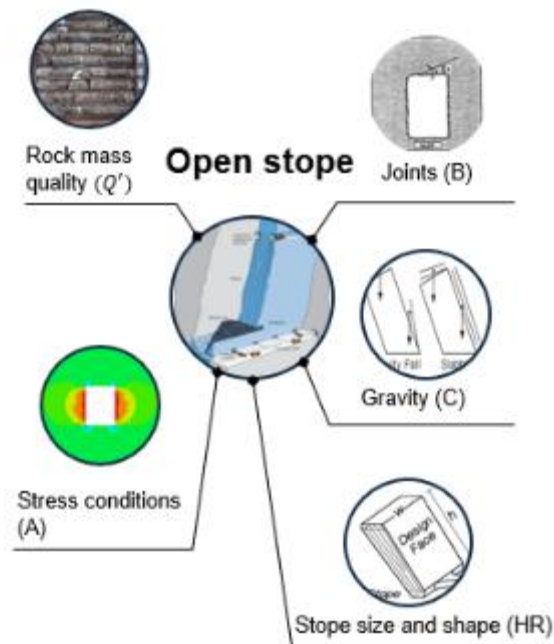
Partners
LTU, Boliden, Zinkgruvan

Project duration
Jan 2024 – Jul 2025



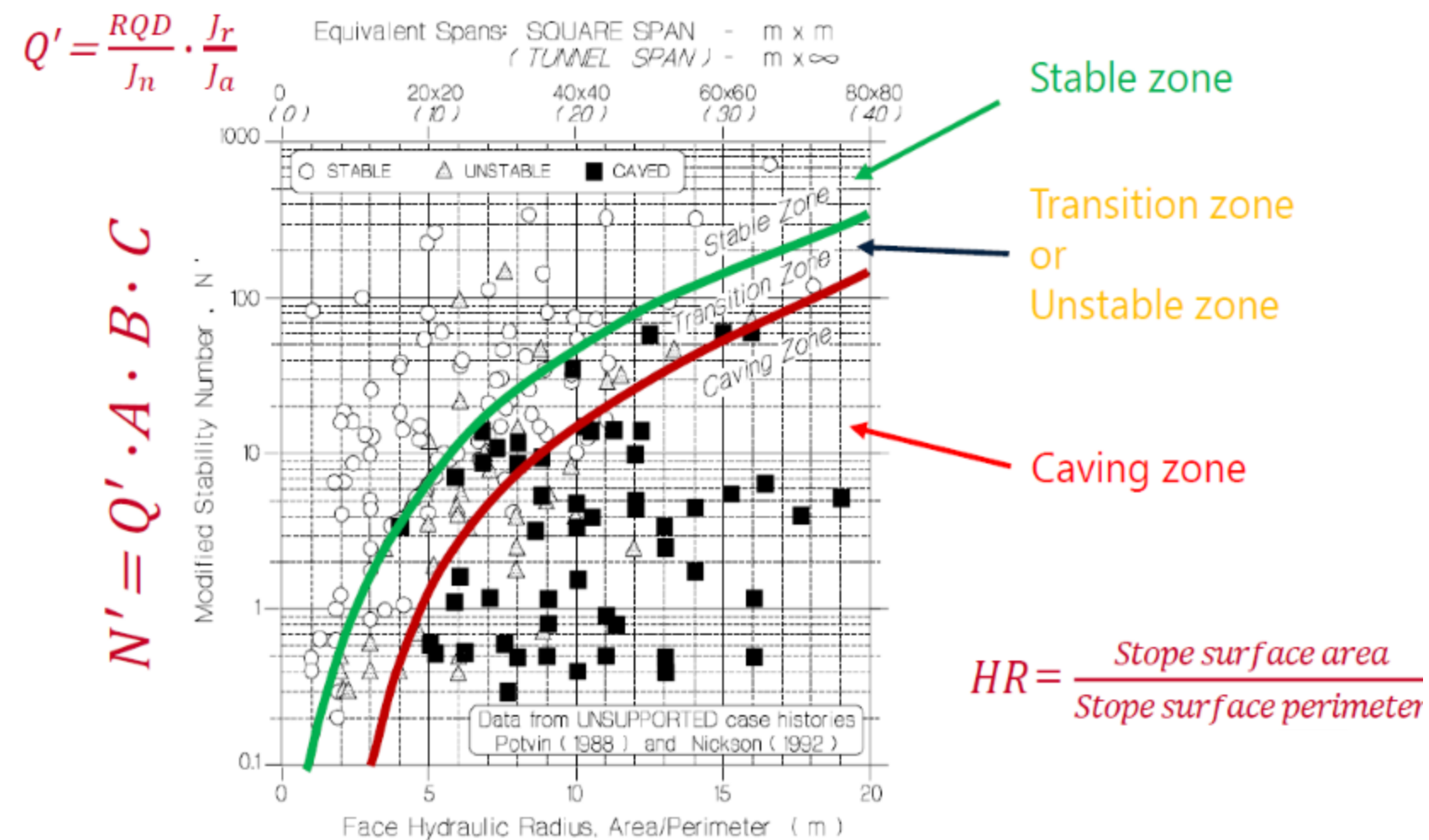
Background

- Stability graph method (SGM) is an empirical method for dimensioning open rooms/stopes and support design based on Q' and other three factors.
 - An empirical method based on Q-system
 - For initial dimensioning and support design for open stopes
 - Developed in 1981 (Mathews et al., 1981)
 - Modified in 1988 by Potvin and called Modified Stability Graph Method



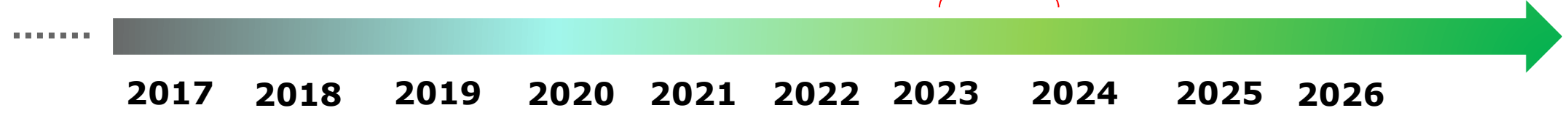
$$Q' = \frac{RQD}{J_n} \cdot \frac{I_r}{J_a}$$

$$N' = Q' \cdot A \cdot B \cdot C$$



Pre-study project (SGM): Evaluation of the limits of empirical stability graph method (SGM) for Swedish underground mines (Mar-Dec, 2023)

Future improvement ...



Problem identified by the mines and discussed with LTU (2017-2022)

Full scale project (ISDG) (Jan 2024 - Jul 2025)



Goals of the project

- **Improve the data collection approach** for assessing stope stability with focuses on applying advanced scanning technology and selecting critical input parameters;
- **Calibrate the three-dimensional numerical modelling methodology** developed from previous pre-study project to reconcile observation;
- **Examine the feasibility of using machine learning techniques** to predict open stopes' stability using data from on-site cases and numerical models;
- **Develop guidelines for qualitative and quantitative collection** of input parameters used in stope design; and
- **Develop new stope design tools/guidelines** to reduce dilution and waste rock with the aid of numerical modelling and machine learning techniques based on on-site collection of cases and case histories from different rock masses in Swedish underground mines.



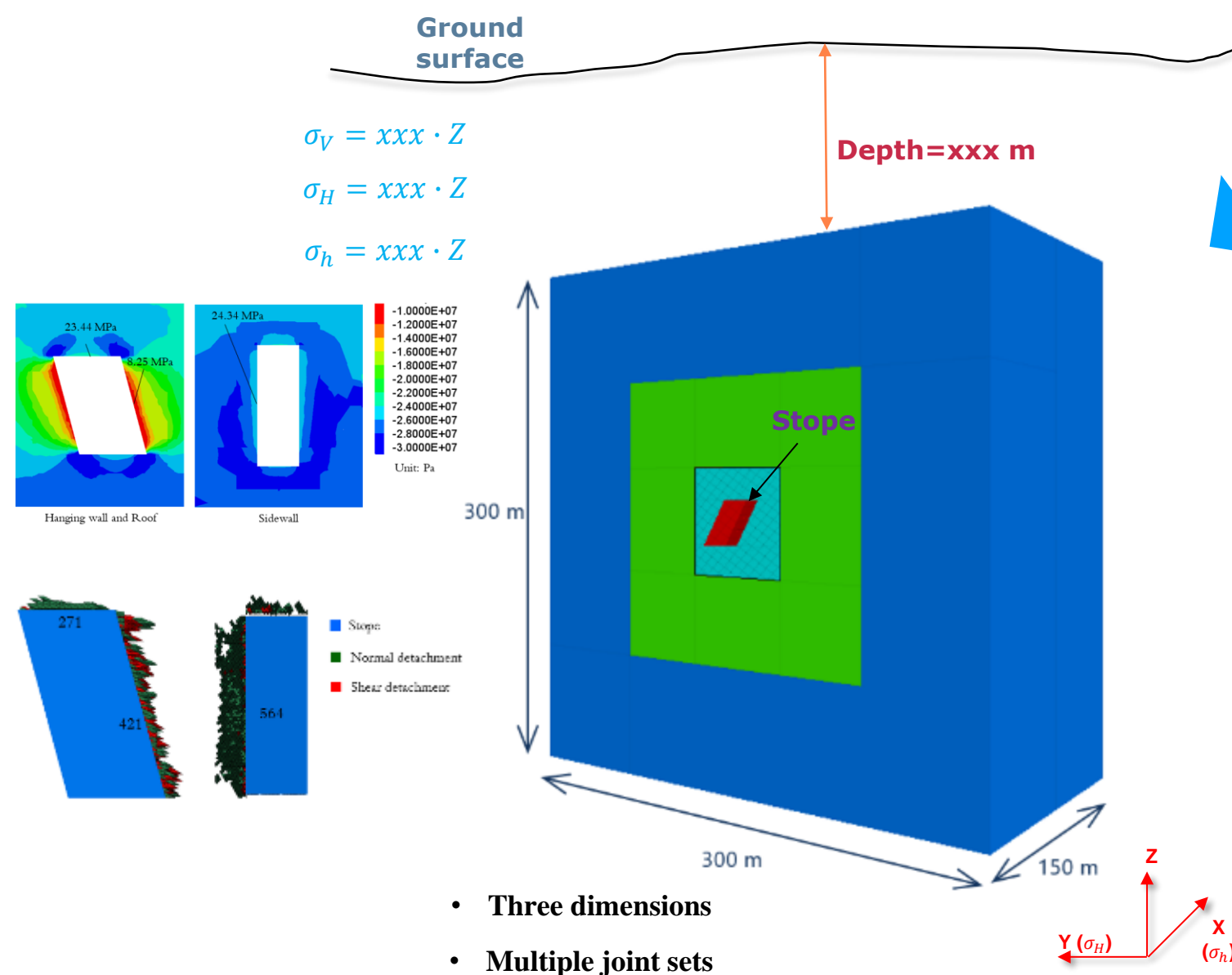
Results so far

Data collection (Zinkgruvan, Boliden Garpenberg)

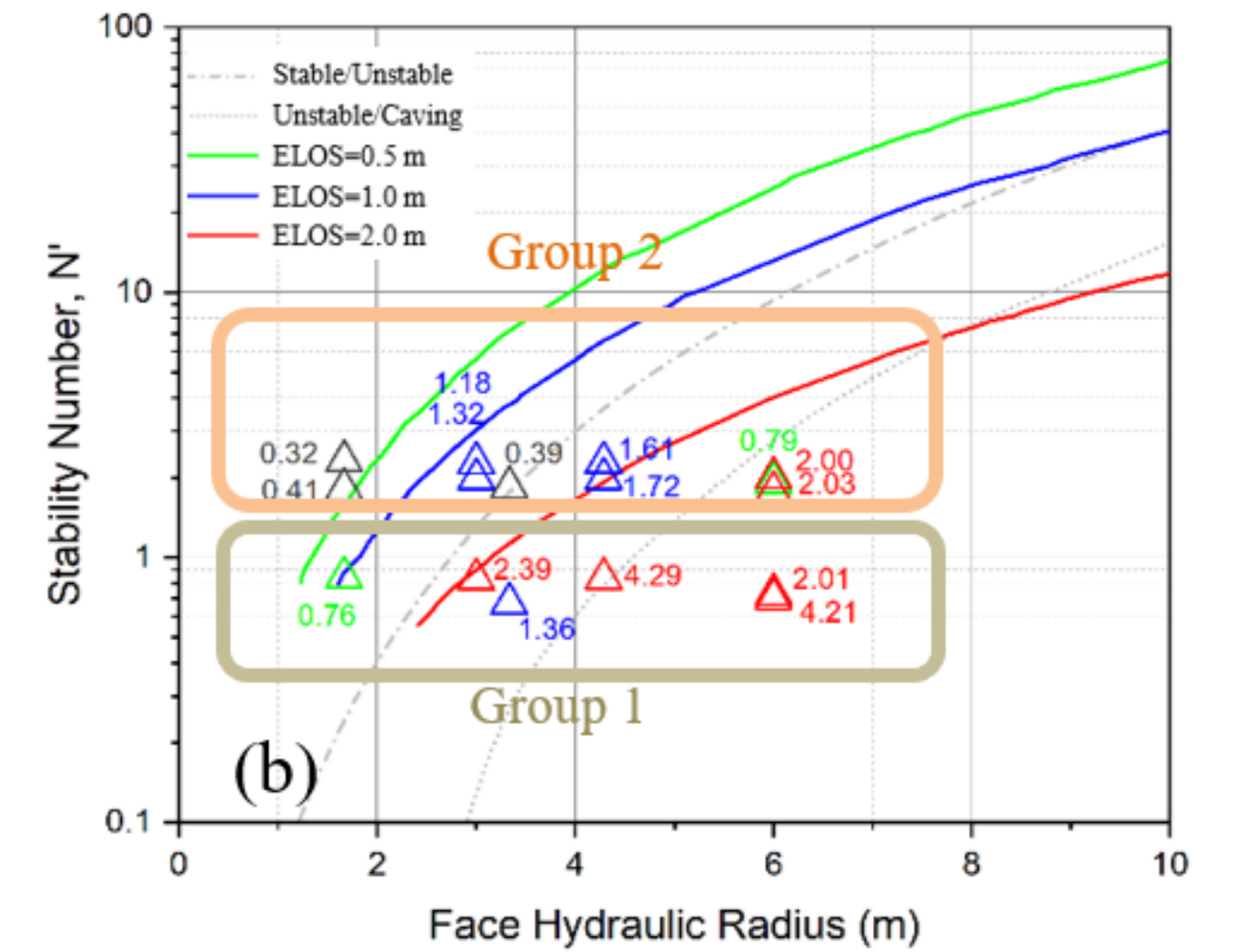
Data collection on site		Parameters for the analysis
Data specified	Listed items	
Geological information	Core logging	RQD
	Joint sets	Jn
	Joint orientation	Dip direction Dip angle
	Joint surface condition	Jr
	1. Roughness 2. Alteration	Ja
Rock types and properties	Rock types	
	Rock strength	UCS
Stope geometry	Stope dimension	Height Length Width
	Stope orientation	Dip direction Dip angle
	Stress condition	Stress measurement data Numerical modelling results
Stope status		Stable Unstable Caving
Cavity scanning	Overbreak/underbreak ELOS	
Others	Mining method	
	Mining sequence	



Numerical simulation



Newly modified SGM



Upcoming activities and next step

Numerical model calibration by using collected cases

- Improvement of the current numerical model
- Model calibration

Improvement of stope design by using multivariate statistical analysis and machine learning techniques

- Machine learning and multivariate statistical analysis

Development of stope design tools/guidelines for Swedish underground mines

- Results integration
- Development of stope design tools/guidelines, report writing



Mining innovation for a sustainable future